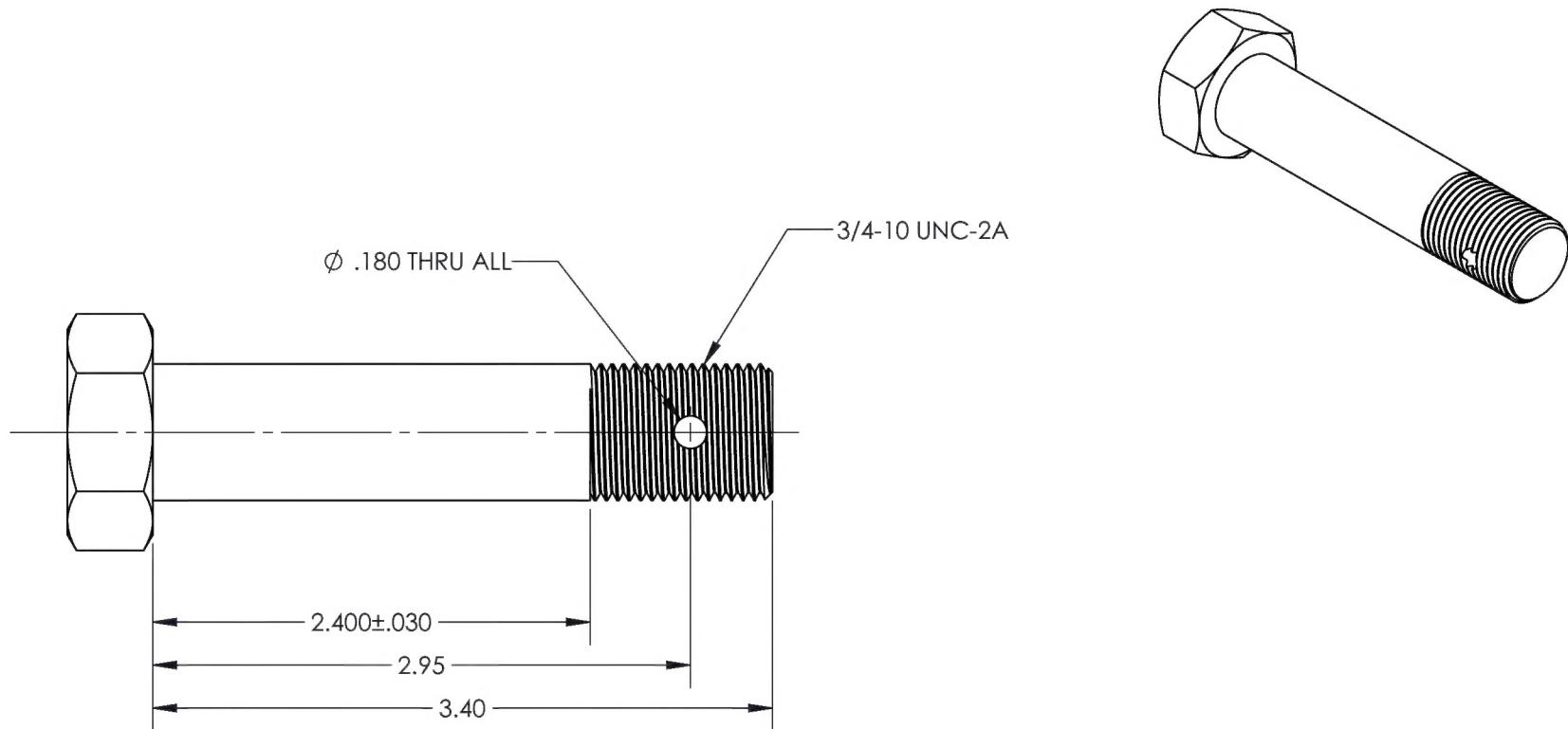


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		CH'D HOLE POSITION FROM 3.08 TO 2.95.			8/8/2013	JAG	
1A	14-0147	CH'D TITLEBLOCK WAS RED BARN IS DART, CH'D B/O WAS 3/4-16 X 4-1/2 MCMASTER-CARR #91257A879 IS 3/4-10 UNC MCMASTER-CARR #91257A852. CH'D DIM WAS (3/4-16) IS (3/4-10 UNC).			9/11/2014	DJN	GE
2	15-0236	CH'D DIMS WAS 2.60 IS 2.400 ±.030, WAS (3/4-10 UNC) IS 3/4-10 UNC-2A. CH'D B/O INFO WAS 3/4-10 UNC X 4-1/2 #91257A852 IS 3/4-10 UNC X 4-3/4 #91257A854.			9/21/2015	DPD	JAG



DART AEROSPACE	
TITLE	
LIFTING BOLT	
DWG NO.	4.5NR-70A
MAT'L	STEEL
DRAWN BY:	GILBERT
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
SCALE	1:1
DATE	7/12/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	
			4.5NR-70A	1	LIFTING BOLT	STEEL	3/4-10 UNC X 4-3/4 (MCMASTER-CARR #91257A854) MODIFIED	